



Spring  Fed

SAGAMORE[®] RYE

Type: whiskey
Alcohol content: 48,3%
Colour: golden amber
Bouquet: baking spices, dried orange peel and warm cinnamon.
Palate: smooth caramel and rich toasted coconut. Nutty flavors of hazelnut and pecan meld perfectly with vanilla and caramel.

SAGAMORE DOUBLE OAK RYE WHISKEY

After aging our straight rye whiskey for 4 to 5 years in high-char new American oak barrels, our distillers transfer the aged whiskey into toasted wave stave barrels for an additional 18 months. The increased surface area of the low-char, medium-plus-toast staves imparts Double Oak's delightful caramel, toffee, hazelnut, and toasted coconut. Our classic Maryland-style rye whiskey is reimagined through this innovative aging process and then proofed with limestone-filtered water from Sagamore Farm. The final spirit is a shining example of old meeting new.